

Date: Thursday, 2/1/2007 2:49:46 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: VALVE MOUNTING BRACKET		
Job Number	: 30577		Part Number	: D22891		
Estimate Number	: 12688		Drawing Number	: D2289 REV B C.		
P.O. Number	:		Project Number	: N/A		
This Issue	: 2/1/2007	S.O. No. :	B C.			
Prsht Rev.	: NC		Drawing Revision	: F B C.		
First Issue	: / /	Type	: SMALL /MED FAB			
Previous Run	:		Material			
Written By	:		Due Date	: 3/15/2007 Qty: 4 Um: Each		
Checked & Approved By	:		07-02-01			
Comment	: Est Rev:A		: New Issue 07-02-01			JLM

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M5052H32S063	5052-H32 .063 Sheet
Comment: Qty.: 0.0609 sf(s)/Unit Total : 0.2436 sf(s) 5052-H32 .063 Sheet Batch: M 19059 <i>M 01 02 26</i> (4)		
2.0	WATER JET	FLOW WATER JET
Comment: FLOW WATER JET 1-Cut as per Dwg D2289 Dwg Rev: C <i>M 01 02 26</i> (4) Prog Rev: C		
2-Deburr if necessary <i>SAD 07/03/05</i> (4)		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
<i>M 01 02 26</i> (4)		
Comment: INSPECT PARTS AS THEY COME OFF MACHINE		
4.0	QC8	SECOND CHECK
<i>07/02/05</i> (4)		
Comment: SECOND CHECK		
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
<i>07/02/05</i> (4)		
Comment: SMALL & MEDIUM FAB RESOURCE 1 Bend as per dwg D2289		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: VALVE MOUNTING BRACKET

Job Number: 30577

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Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

2/07/03/05 4

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

2/07/03/05 4 CW

8.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



2/07/03/05 4 CW

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

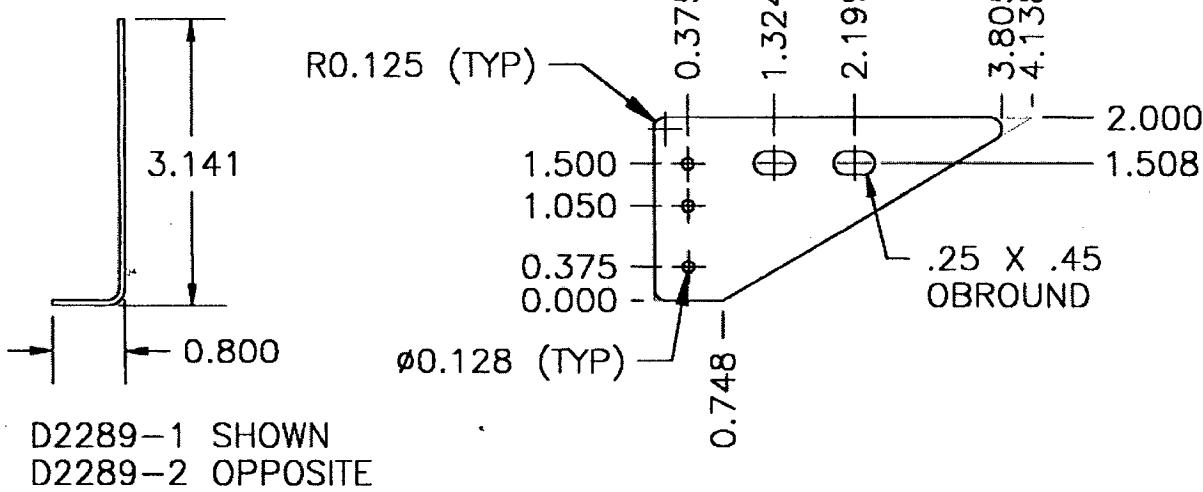
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

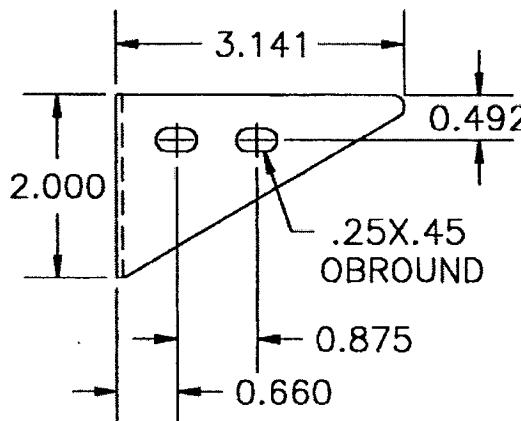
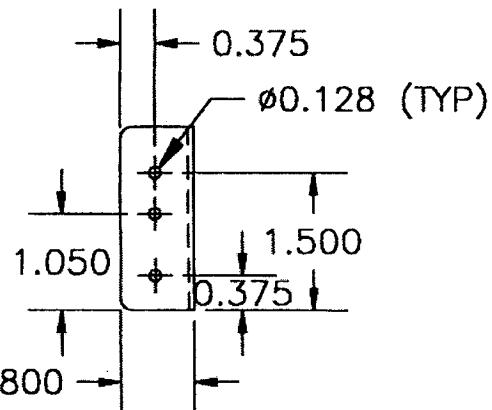
NOTE: Date & initial all entries

DART

DESIGN	DRAWN BY	DART AEROSPACE LTD
B. WILLIAMS	B. WILLIAMS	VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED	APPROVED	DRAWING NO. D2289
B. W.	R. W.	DATE 94.12.21
		TITLE VALVE MOUNTING BRACKET
C	96.01.15	CORRECTED FLAT PATTERN



D2289-1 SHOWN
D2289-2 OPPOSITE



BEND RADIUS: 0.125
MATERIAL: 5052-H34 0.063 THICK

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER NO. 30577

DART AEROSPACE LTD	Work Order:	30571
Description: Valve Mounting Bracket	Part Number:	D2289-1
Inspection Dwg: D2289, Rev: C		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

First Article Prototype

Measured by:	ML	Audited by:	AS	Prototype Approval:	
Date:	07/02/26	Date:	07/02/26	Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	